



Dart Aerospace Ltd.
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RBW6205G12131-3G-15
Job Sheet 171539



Part No: RBW6205G12131-3G-15

Job Qty: 2 ea

Part Name: Tab



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6205G12131-3G Rev 6 IPP Rev A 18.02.01 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/15/18	0.00	0.00	Start Up Waterjet2		dx 18/02/05
100	Waterjet	2 pcs		2/16/18	0.25	0.17	Waterjet 2 OMAX		dx 18/02/05
110	QC	2 pcs		2/16/18	0.00	0.00	QC2 Waterjet-4		dx 18/02/05
120	QC	2 pcs		2/16/18	0.00	0.00	QC8-7		GA
130	Packaging	2 pcs		2/16/18	0.00	0.00	Packaging3-2		GJL
140	QC21-SA	2 Ea		2/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 6 Prog Rev: 2-Deburr if necessary
Descriptions: 130 - IDENTIFY AND STOCK

DAG
21
9-80

FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.0034 sf (.0017 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	0	64	0

Part Specifications

Specifications could not be found.

Plex 2/2/18 12:42 PM Dart.lajeunesse.marie

DART
AEROSPACE
S039478

Dart Aerospace Ltd.

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Tab

PART NO: RBW6205G12131-3G-15

Original Serial #: S039478

Revision:

Operation:

Change No:

Start up Operation 02/06/18

Job No: 171539

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

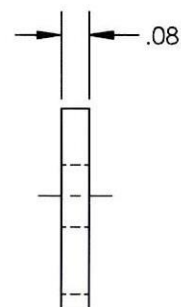
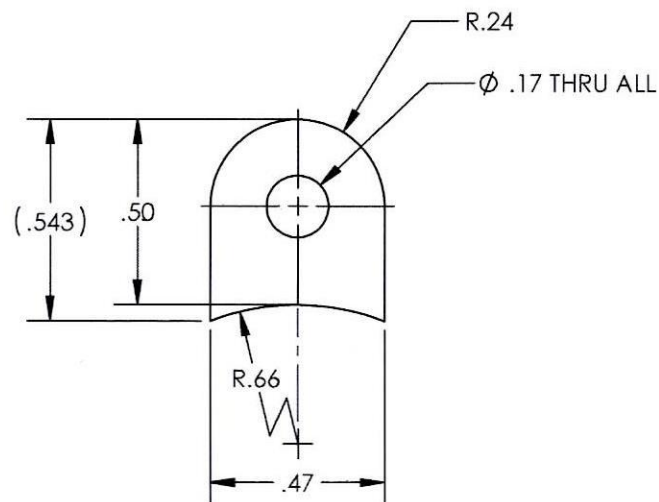
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		CH'D DIM WAS .04 IS .075 AND UPDATED BOM.	2/4/2013	BIM	SE
5A		-15 CH'S .075 DIMENSION TO CORRECT LAYER SO IT IS VISIBLE ON DWG	6/10/2014	DJN	RJC
6	17-0040	-15 CH'D DIMS WAS Ø.167 IS Ø.17 THRU ALL, WAS .543 IS (.543), WAS .471 IS .47, WAS R.525 IS R.66, WAS R.236 IS R.24, WAS .075 IS .08. ADDED DIM .50.	2/13/2017	DPD	JAG



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NO. 171539MCS
180202

(-15)

TAB

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-15	REV 6
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 2:1	DATE 1/12/2009 SHEET 9 OF 12